



# Webinar

## Incentives for energy recovery in LCA for plastics

2021-01-21

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*Marie Gottfridsson, IVL*

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PRESENTATIONS



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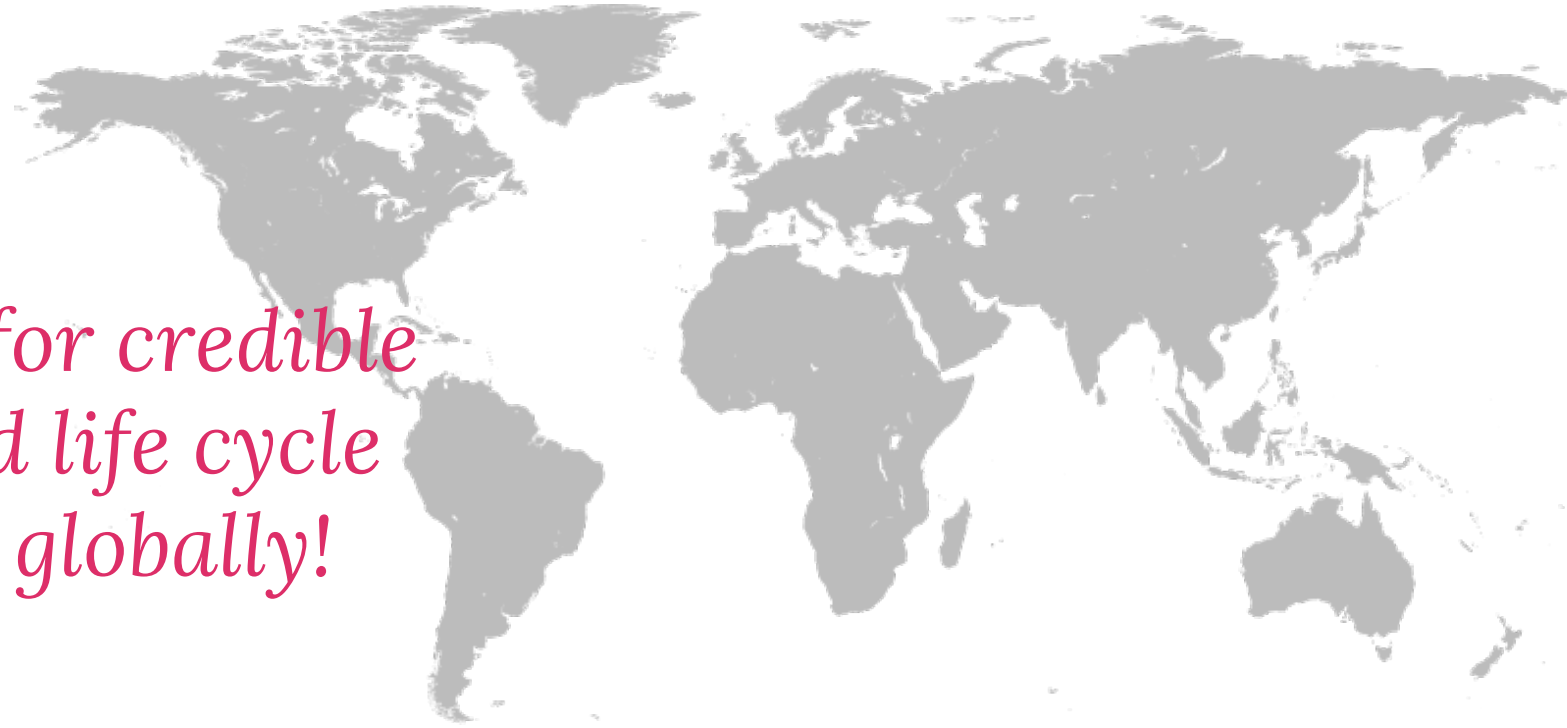


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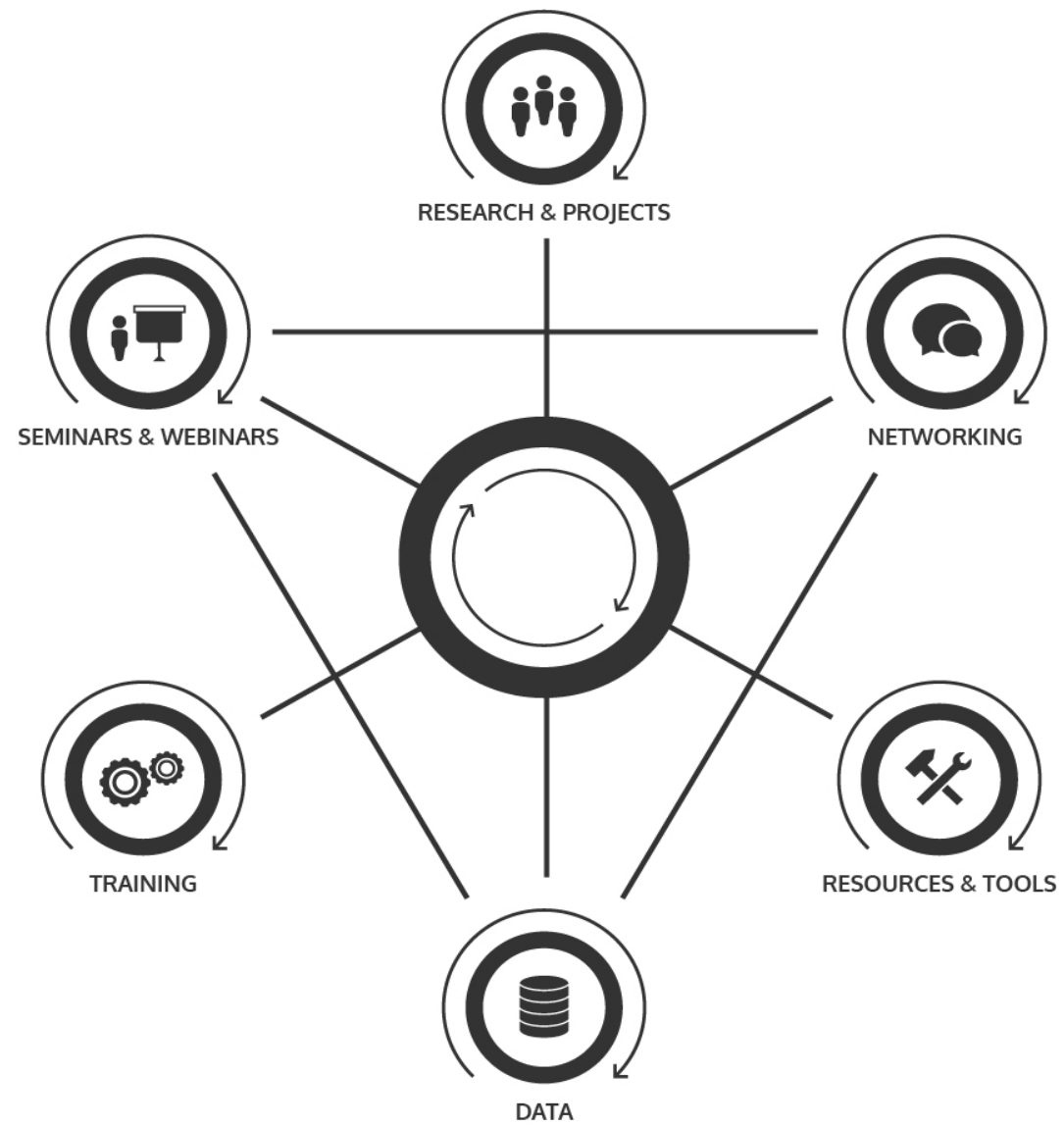
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# Incentives for energy recovery in LCA for plastics

Tomas Ekvall, Chalmers

Marie Gottfridsson, IVL

Maja Nellström, IVL



# Incentives for energy recovery in plastics LCA

*Introduction and methods*

*Tomas Ekvall, Chalmers & TERRA*



# Pilot project organization

Funding

Swedish  
Environmental  
Protection Agency

Coordination

Swedish  
Life Cycle Center  
(Maria)

Research

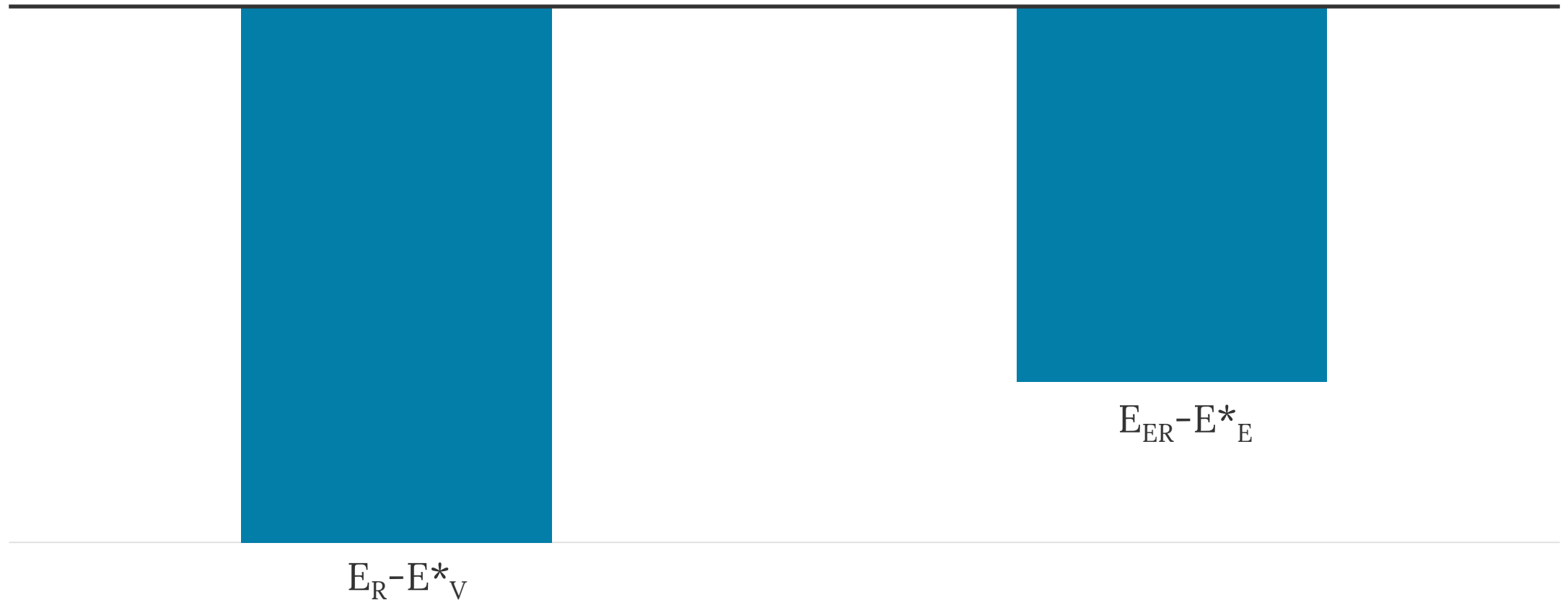
Methods:  
Chalmers/TERRA  
(Tomas)

Calculations:  
IVL Swedish  
Environmental  
Research Institute  
(Marie, Maja, etc.)

# Environmental benefits (hypothetical case)

Recycling

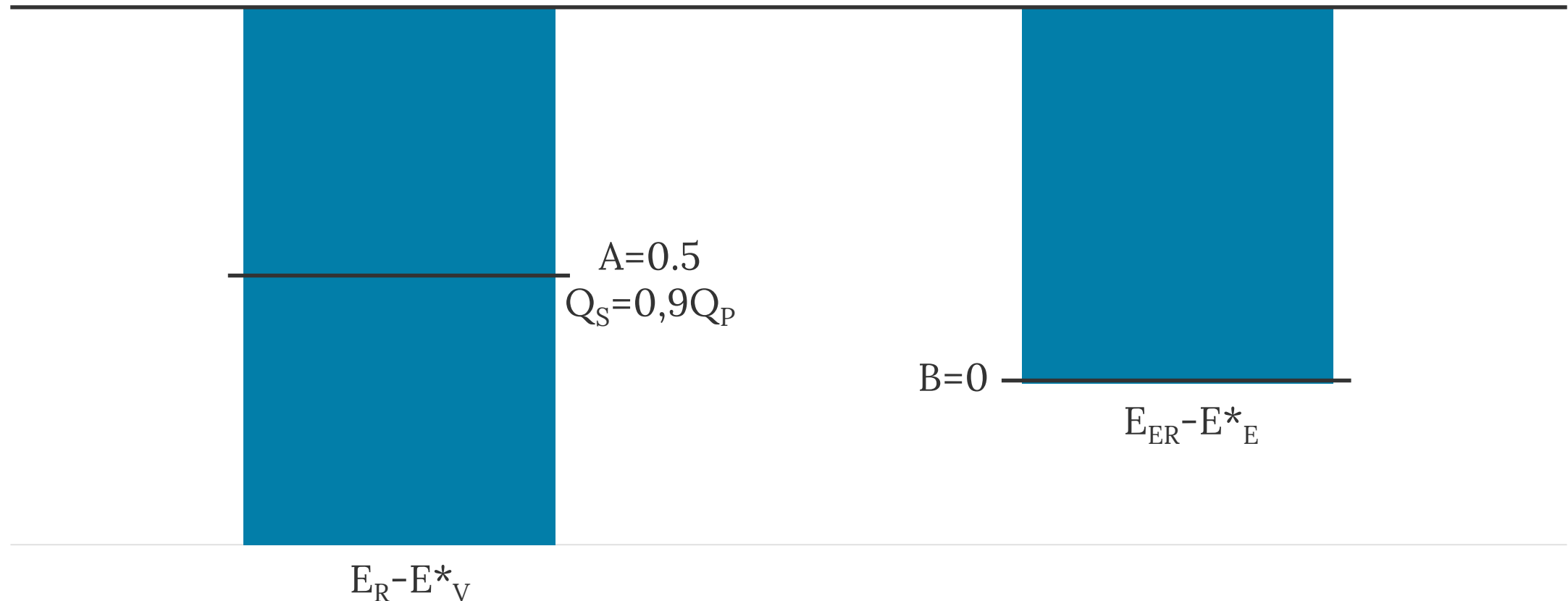
Energy recovery



# Environmental benefits assigned to waste management

Recycling

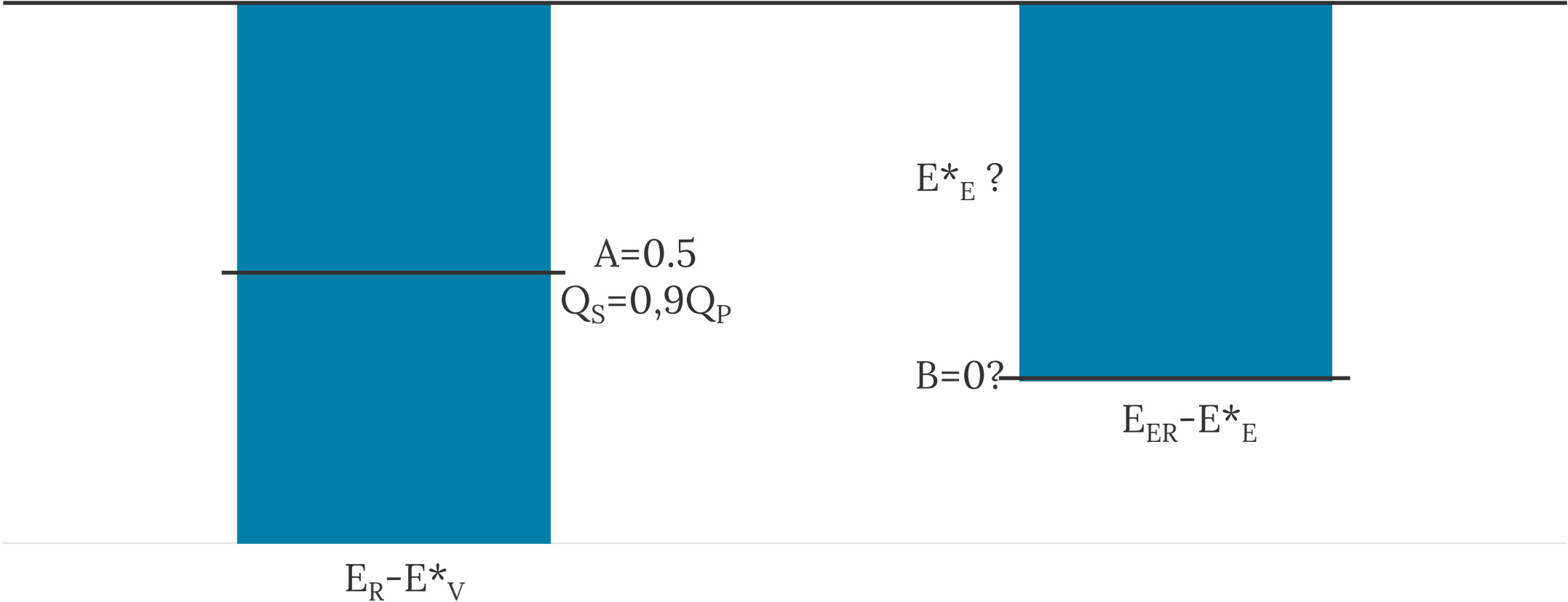
Energy recovery



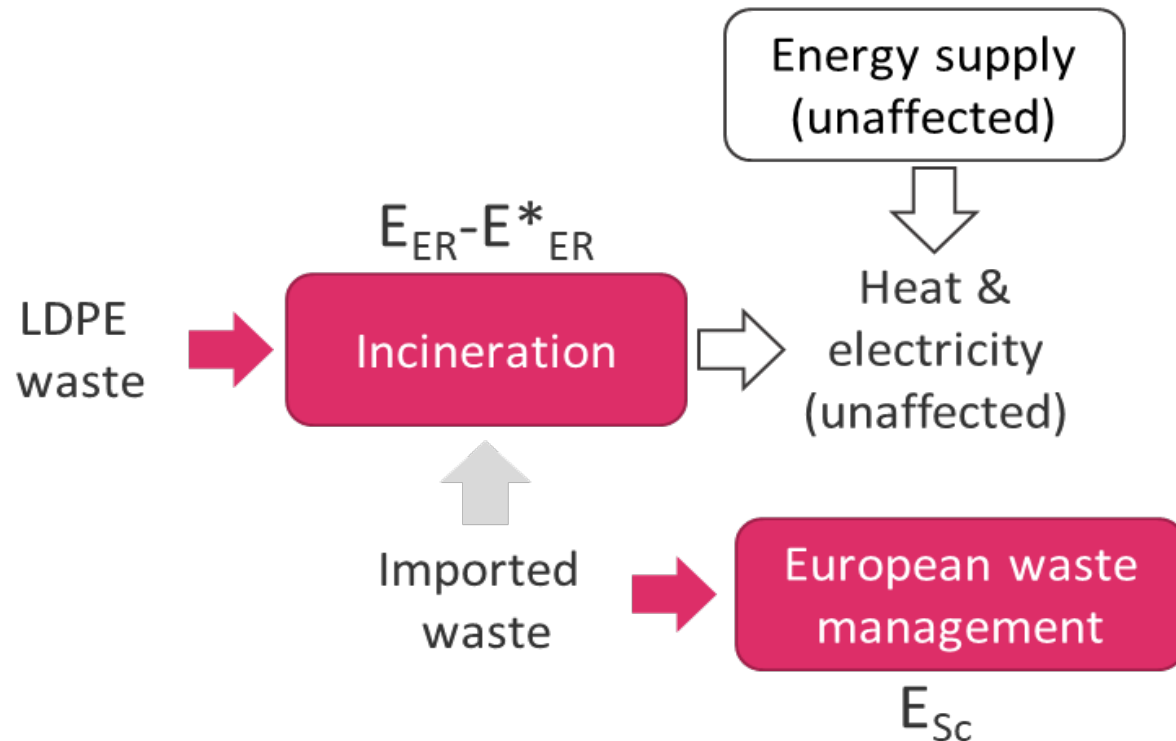
# Alternative modelling of energy recovery

Recycling

Energy recovery



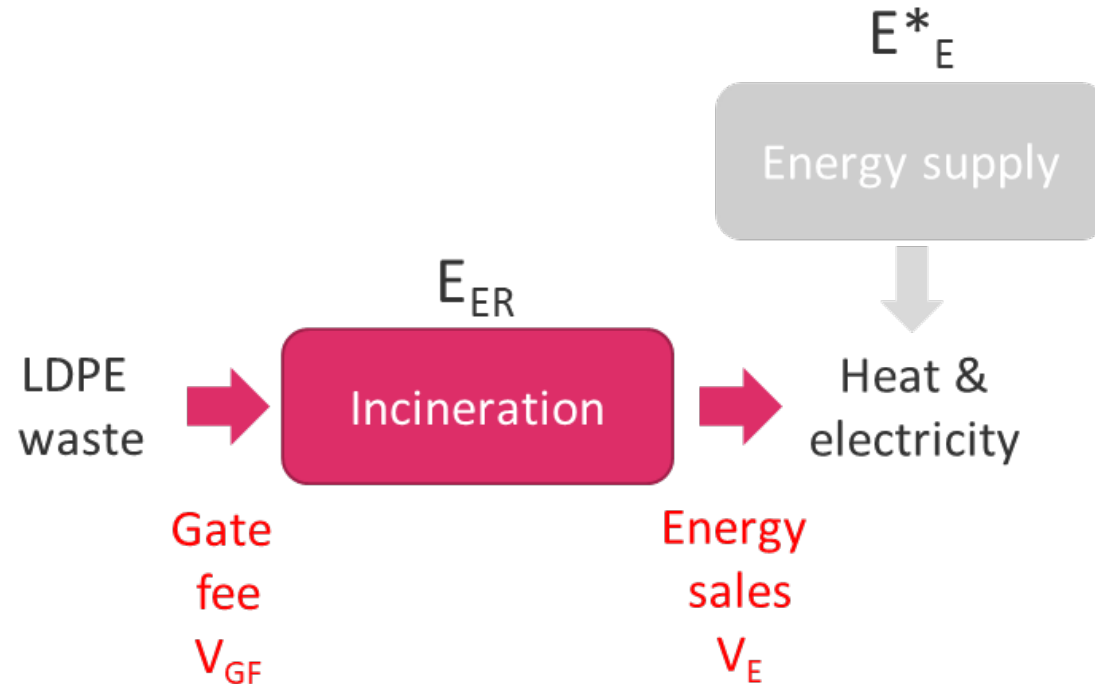
# Impacts of a change in LDPE incineration ( $E^*_E$ ?)



Two scenarios:

- European landfill with landfill gas extraction
- European incineration with electricity production

# Impacts of a change in LDPE incineration ( $B=0$ ?)



- Proposed approach:  
 $B = V_E / (V_{GF} + V_E)$
- Tentative for Sweden:  
 $B = 0.6$

# Incentives for energy recovery in plastics LCA

*Calculations and results*

*Marie Gottfridsson and Maja Nellström, IVL Swedish  
Environmental Research Institute*

# Case study

- Climate impact of three waste management options for LDPE: Mechanical recycling, chemical recycling and incineration in Sweden.
  - Functional unit: 1 tonne waste LDPE
  - Fossil and renewable LDPE
  - Two different scenarios for incineration with energy recovery
- The Waste-management options are compared with four different methodological approaches.
- Calculations are made with CFF formulas for mechanical recycling and incineration



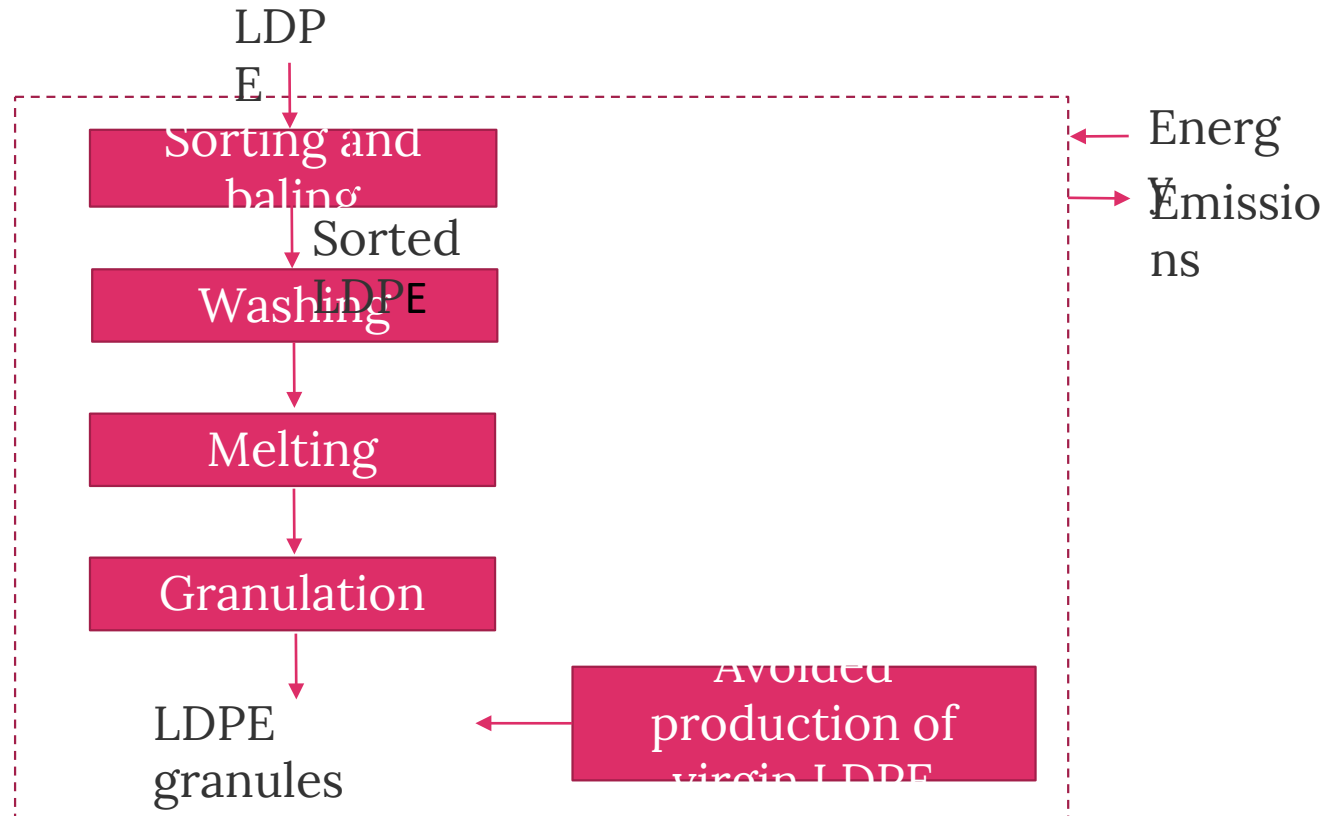
# Modelling

- Waste management options: GaBi Software with databases from Thinkstep/Sphera and EcoInvent.
- The scenarios: WAMPS (WAste Management Planning System)

# Key assumptions and limitations

- The recycling and incineration routes - located in Sweden
- Short-distance transportation within Sweden – excluded
- Emissions of biogenic CO<sub>2</sub> - climate-neutral
- Swedish average data for district heat and electricity

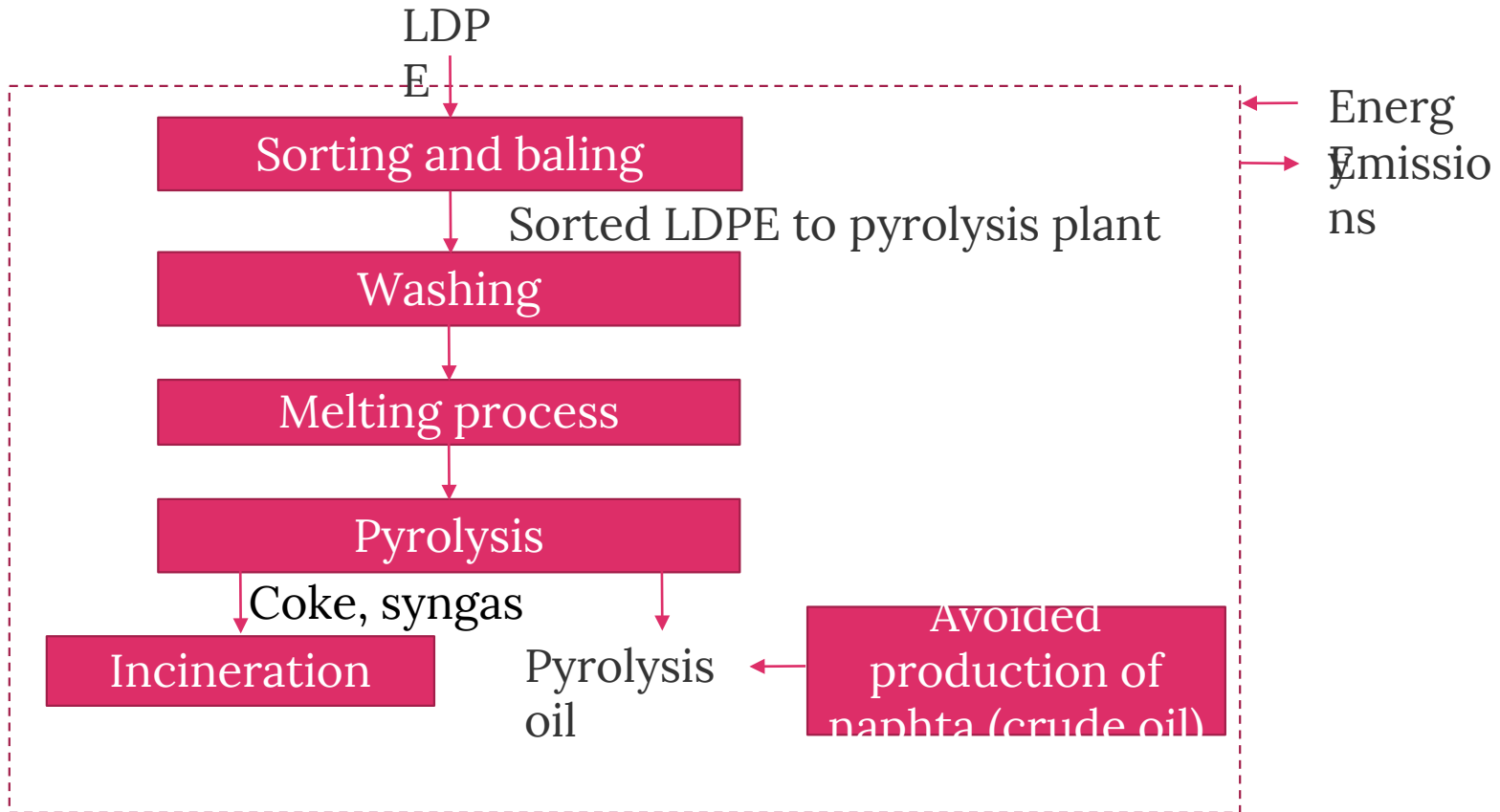
# Flowchart – Mechanical recycling



# Mechanical recycling

- We assume that the mechanical recycling process occurs in Sweden
- We get 1 tonne recycled LDPE per 1 tonne LDPE waste.
- The recycled polymer is assumed to replace 1 tonne virgin LDPE

# Flowchart – Chemical recycling (Pyrolysis)



# Chemical Recycling (Pyrolysis)

- Pyrolysis products = Coke, syngas and pyrolysis oil
- The pyrolysis oil will replace naphtha (crude oil), coke and syngas will be incinerated
- 720 kg pyrolysis oil is formed per tonne recycled LDPE

# Incineration with energy recovery

- The route:
  - Incineration of plastic waste
  - Generated energy used for electricity and district heating
- Modified CFF formula for climate impacts of the scenarios:

$$CF = (1 - B)R_3 \times (E_{ER} - E_{ER}^* + E_{Sc})$$

$E_{ER}^*$  is = specific emissions from the avoided energy recovery process of imported waste and  
 $E_{Sc}$  = scenario-dependent specific emissions from the alternative treatment of the imported waste in a European county other than Sweden.

# Scenarios for incineration

- European incineration
  - Increased incineration of plastic waste in Sweden
  - Reduced waste imports
  - More waste incinerated in a European country (other than Sweden)
- European landfill
  - Increased incineration of plastic waste in Sweden
  - Reduced waste imports
  - Increased disposal of untreated residual waste in a European country (other than Sweden)



# Methodological approaches

The methodological approaches used for the three waste management options are:

1. Simple substitution
2. Default PEF approach with  $B=0$
3. PEF calculations with  $B=0.6$
4. Adjusted PEF calculations with a European systems perspective on Swedish incineration (scenarios).

# Methodological approaches

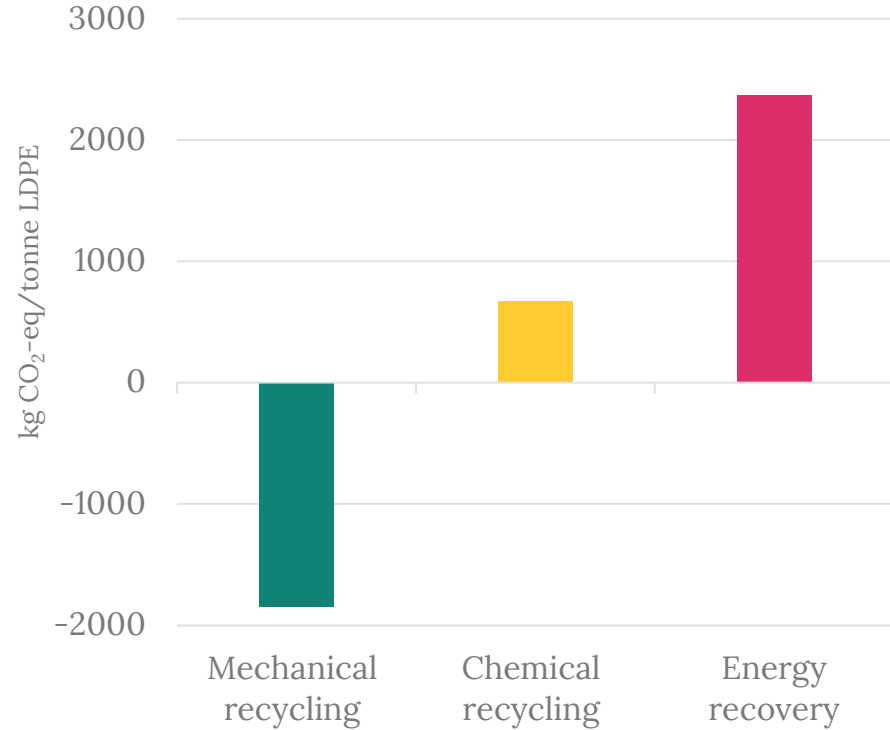
Methodological approach	Waste management option	CFF Variables		
		A	Qs/Qp	B
Simple substitution	Mechanical recycling	0	1	
	Chemical recycling	0	1	
	Energy recovery			0
PEF default	Mechanical recycling	0.5	0.9	
	Chemical recycling	0.5	1	
	Energy recovery			0
PEF with B=0.6	Mechanical recycling	0.5	0.9	
	Chemical recycling	0.5	1	
	Energy recovery			0.6
PEF scenarios	Mechanical recycling	0.5	0.9	
	Chemical recycling	0.5	1	
	Energy recovery: European incineration			0
	Energy recovery: European landfilling			0

# Presentation of results

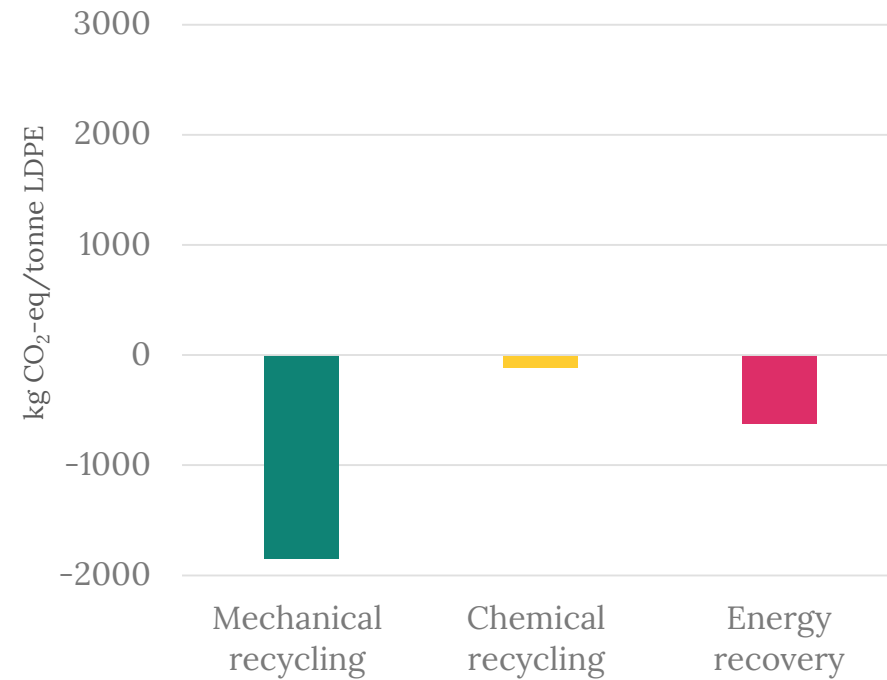
- Results of climate impact (kg CO<sub>2</sub>-eq/tonne LDPE)
- Compare fossil LDPE with renewable LDPE

# Results – Simple substitution

Simple substitution, Fossil LDPE

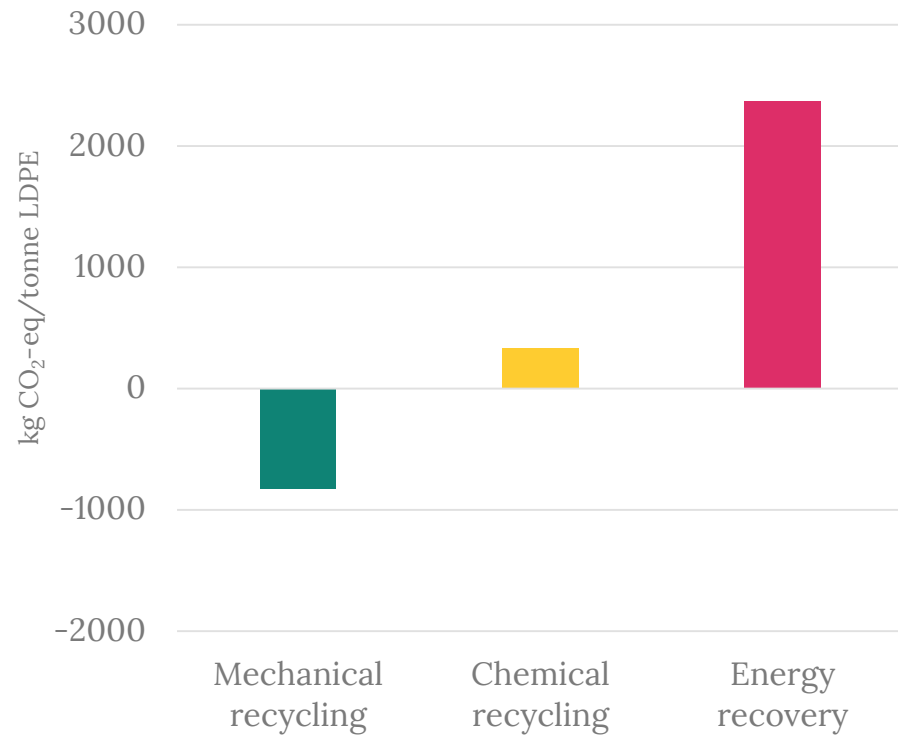


Simple substitution, Renewable LDPE

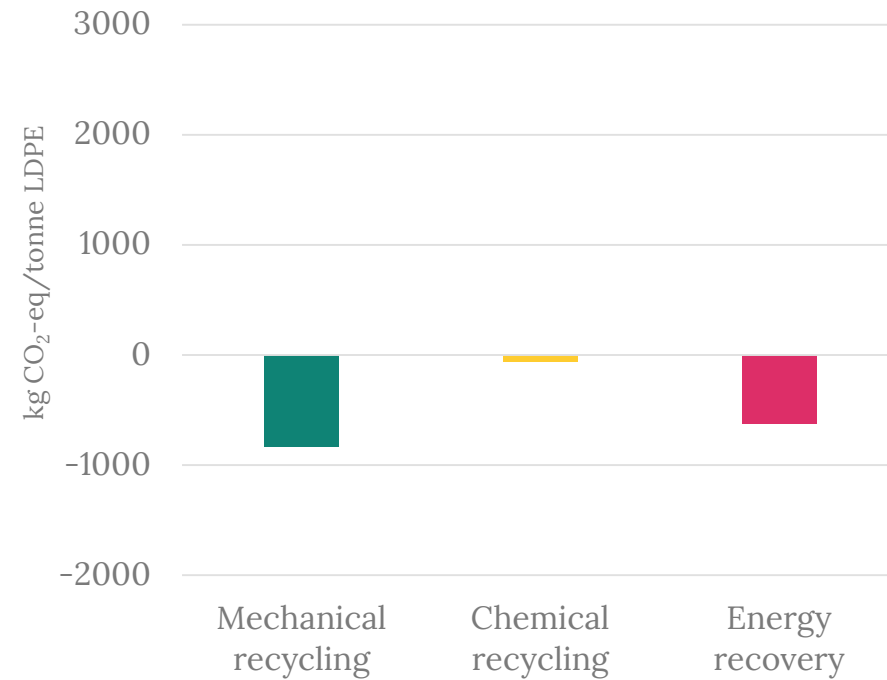


# Results – PEF Default

PEF Default (B=0), Fossil LDPE

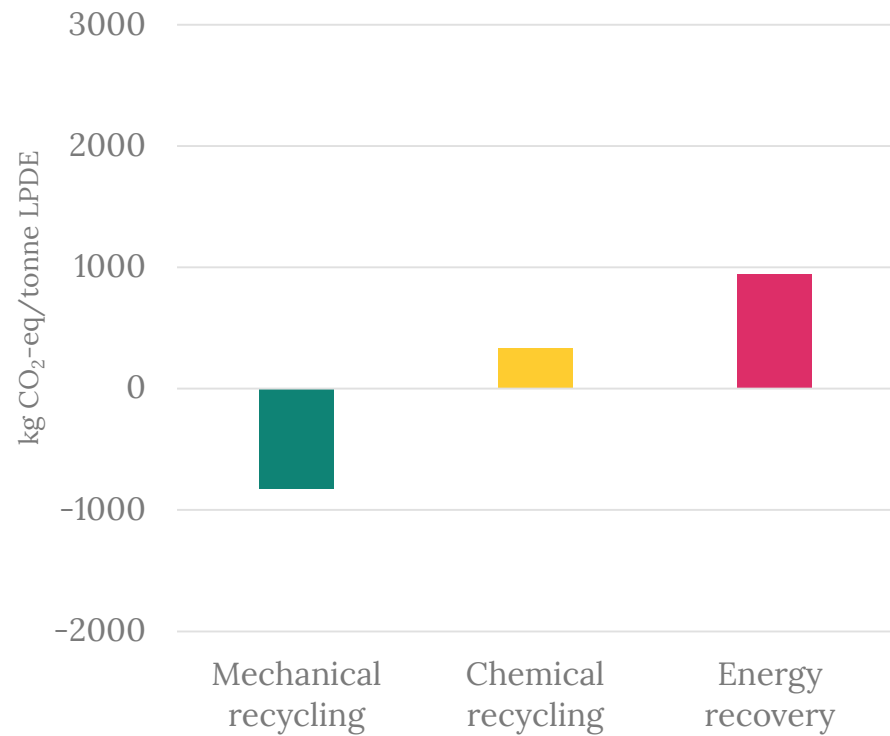


PEF Default (B=0), Renewable LDPE

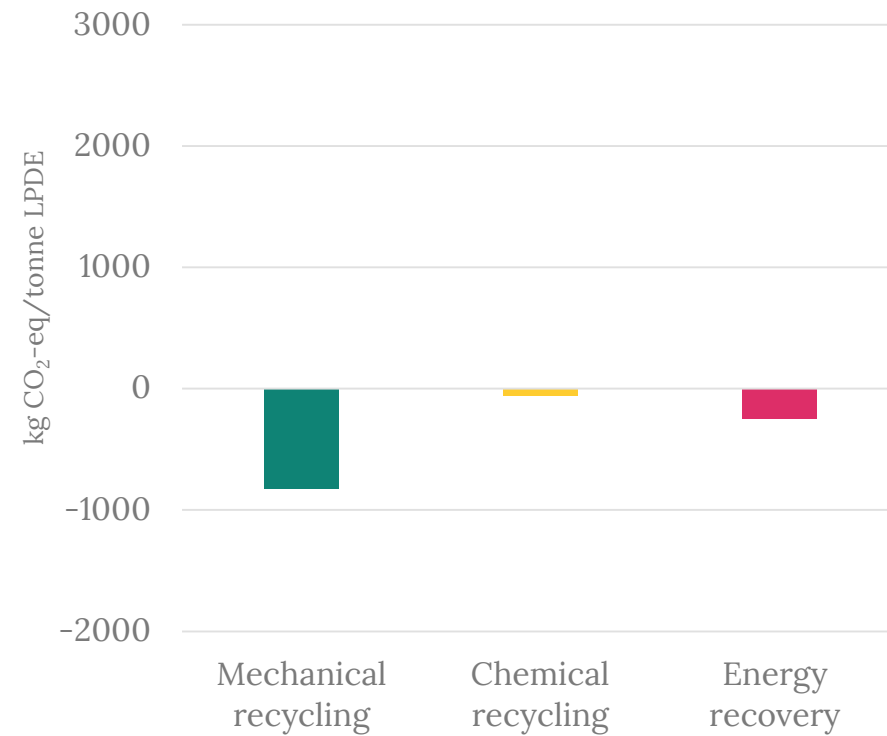


# Results – PEF with B=0.6

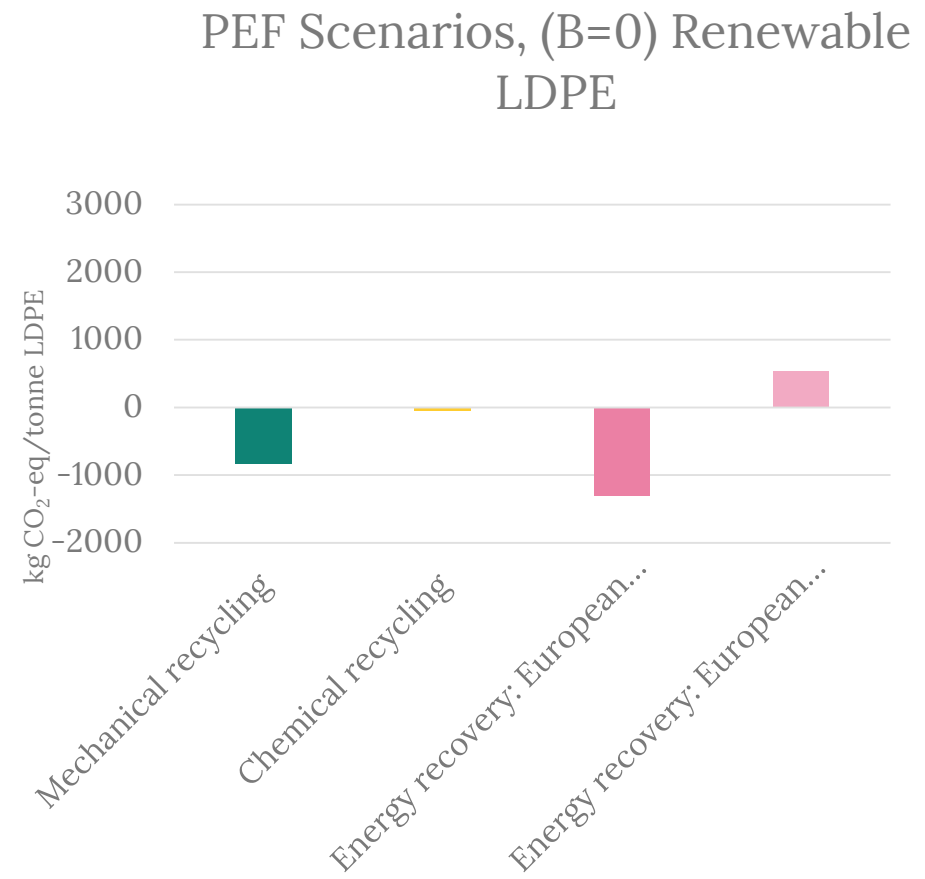
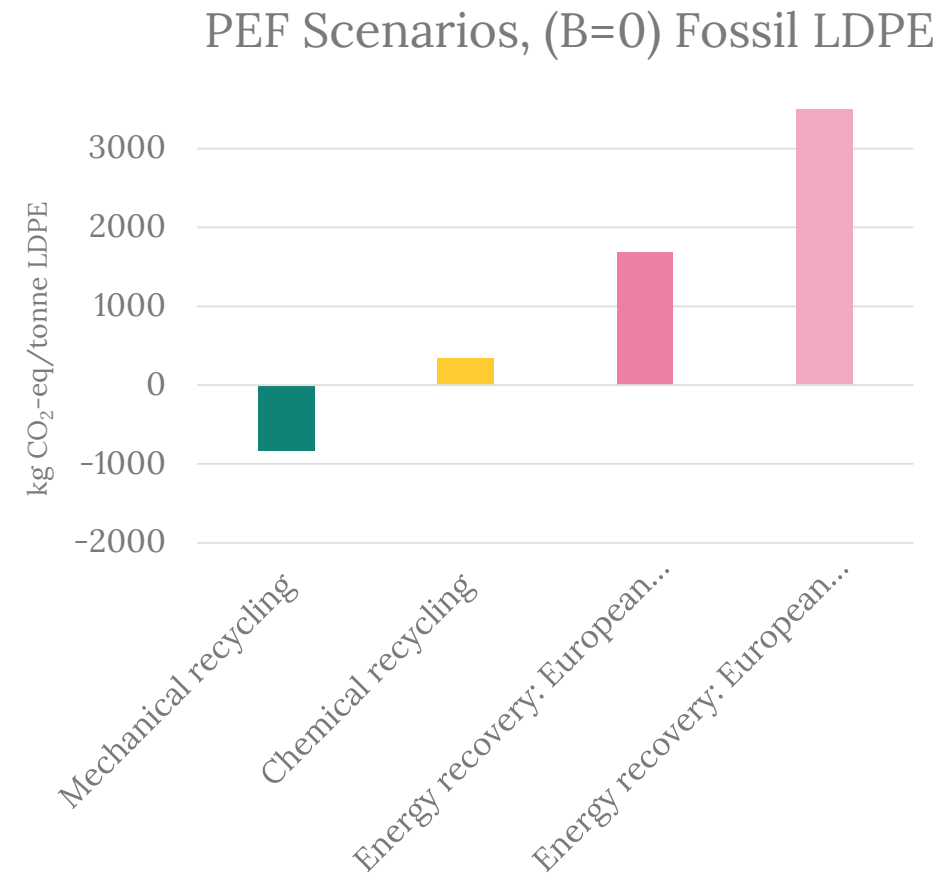
PEF (B=0.6), Fossil LDPE



PEF (B=0.6), Renewable LDPE



# Results – PEF Scenarios



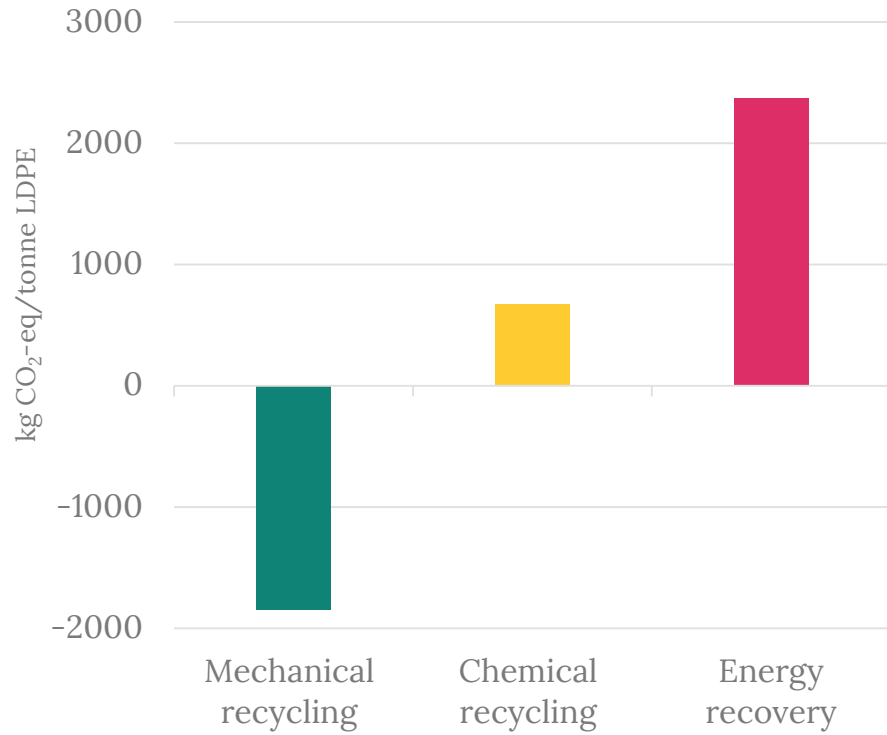
# Incentives for energy recovery in plastics LCA

*Discussion and conclusions*

*Tomas Ekvall, Chalmers & TERRA*

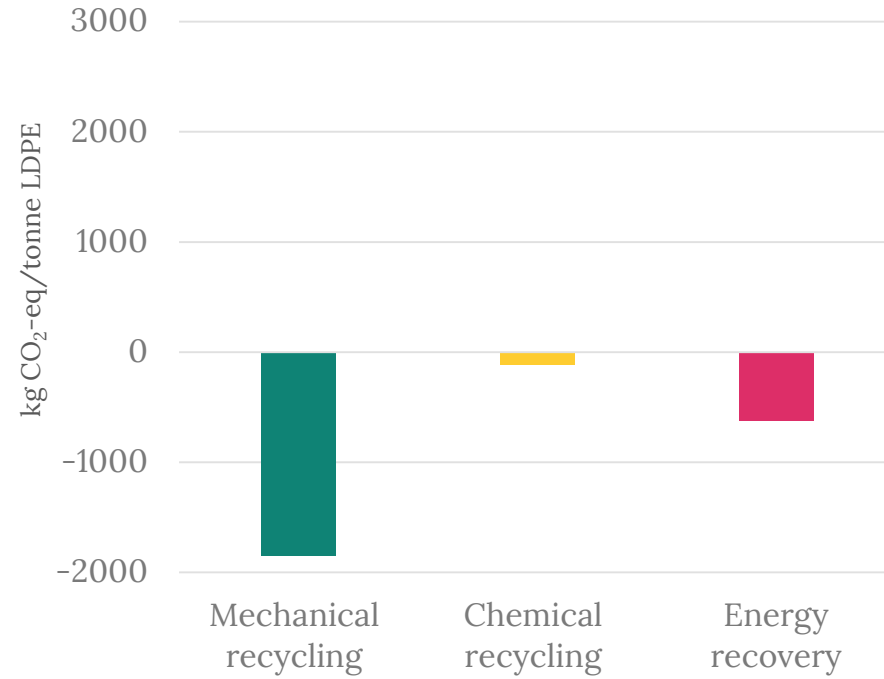


### Simple substitution, Fossil LDPE



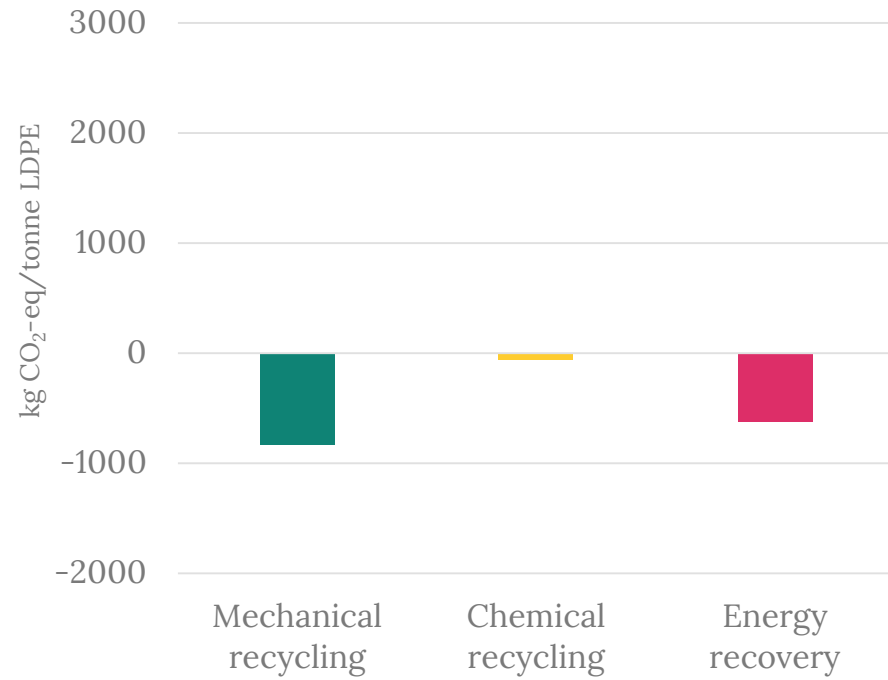
No climate benefit from energy recovery  
No risk for incorrect incentive

### Simple substitution, Renewable LDPE

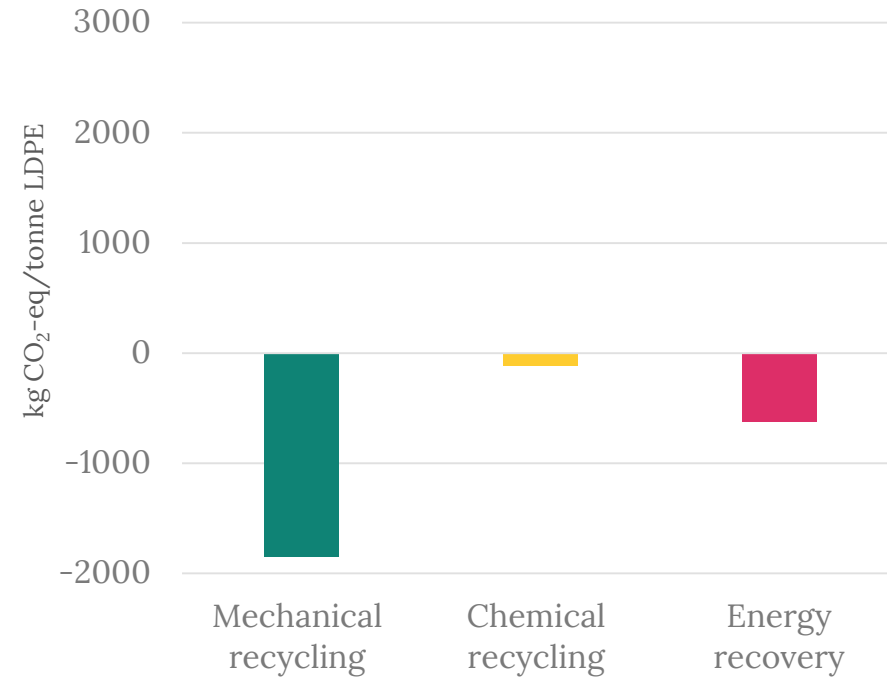


Climate benefit from all options  
Risk for incorrect incentive

PEF Default (B=0), Renewable LDPE



Simple substitution, Renewable LDPE

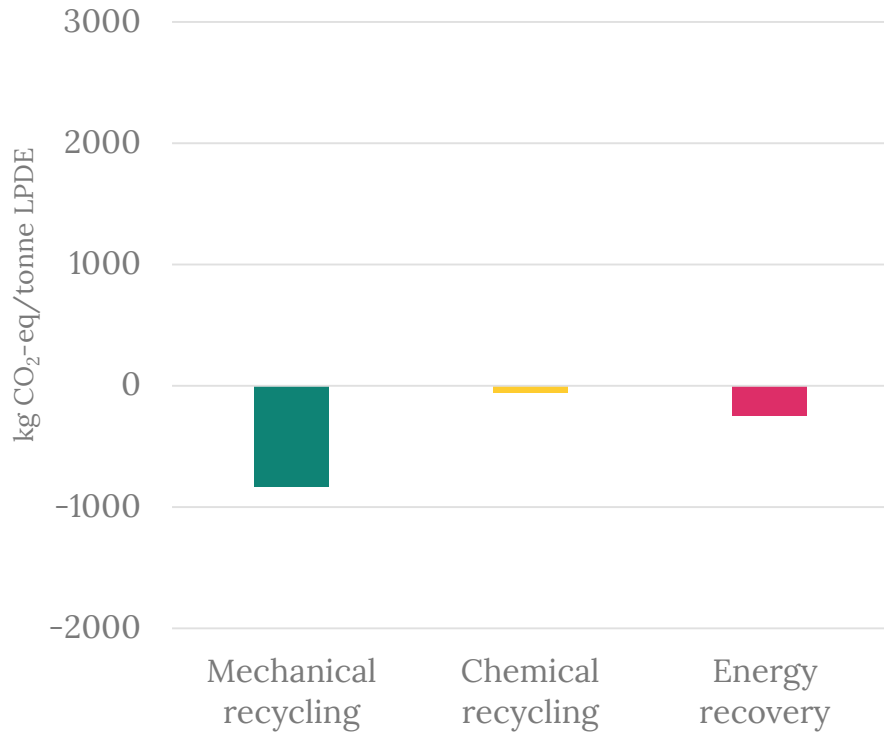


Correct incentive – until  $E^*_E +40\%$

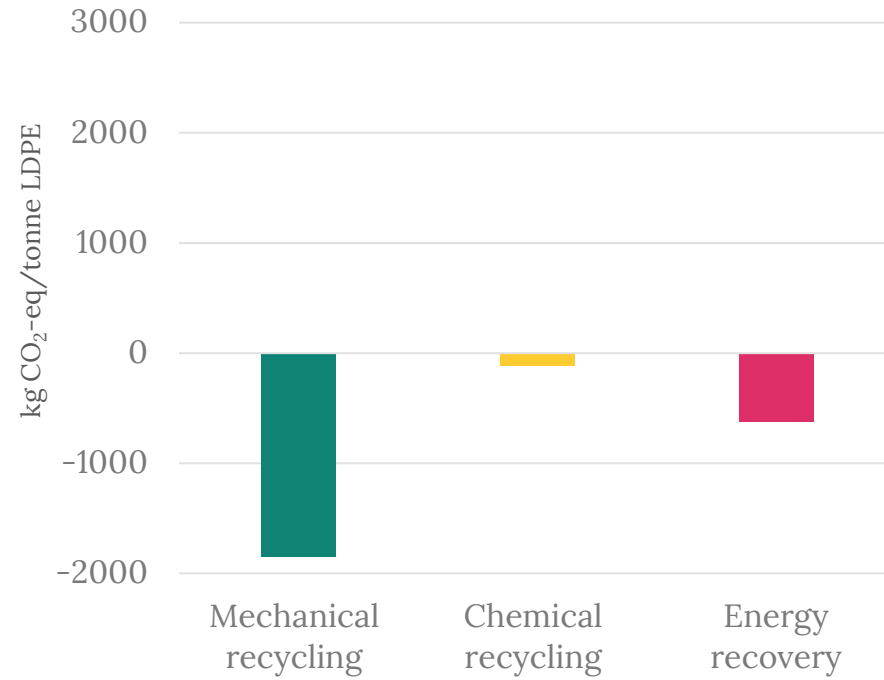
Mechanical recycling better until  $E^*_E +200\%$

Wrong incentive when  $E^*_E$  40-200% higher than Swedish average

PEF (B=0.6), Renewable LDPE

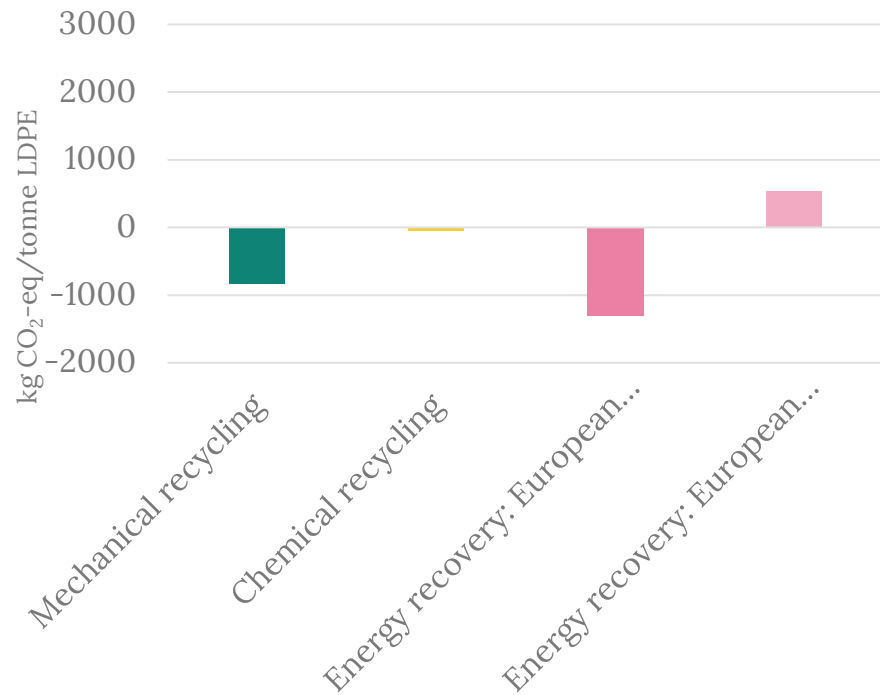


Simple substitution, Renewable LDPE

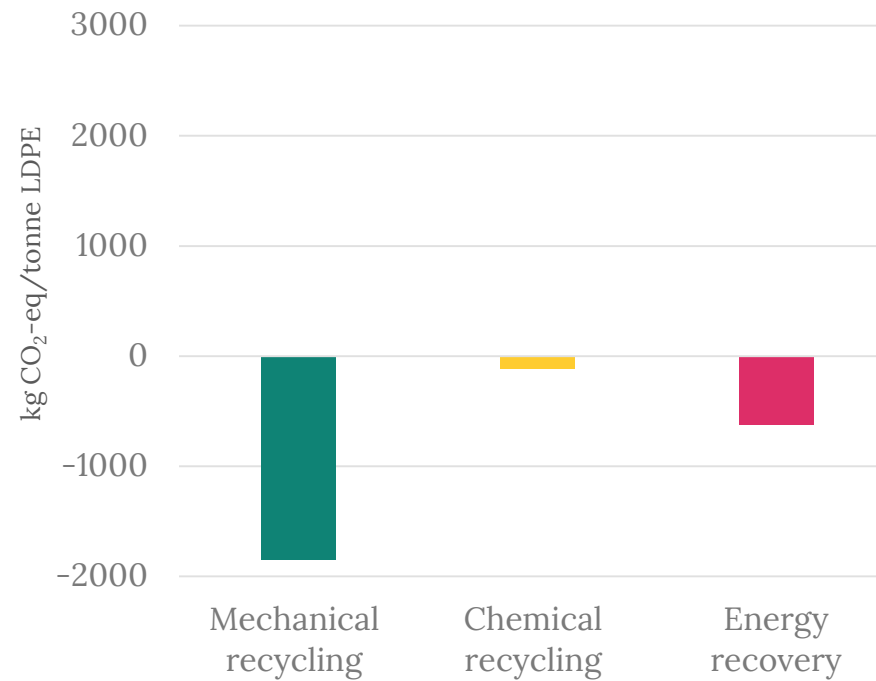


Almost no risk for incorrect incentive  
...for waste polymers

## PEF Scenarios, (B=0) Renewable LDPE



## Simple substitution, Renewable LDPE



Unclear conclusion?

# Alternative solutions

- Why not use simple substitution (cf. end-of-life approach)?

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- Why not combine simple substitution with burden-free scrap input?

# Alternative solutions

- Why not use simple substitution (cf. end-of-life approach)?
- Why not combine simple substitution with burden-free input scrap?
- Why not jointly assess supply and use of secondary materials?

**QUESTIONS?**



# THANK YOU

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